



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM B 691 N08366

Standard Specification for Iron-Nickel-Chromium-Molybdenum Alloys Rod, Bar and Wire

Group - Non-Ferrous Nickel Alloys

Sub Group - ASTM B 691 N08366 Iron-Nickel-Chromium-Molybdenum Alloys Rod, Bar and Wire

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Rod, Bar and Wire

Chemical Composition			Heat Treatment	
Carbon	C %	0.035 max.	As-Cast or Annealing or Age Hardning	
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.		
Chromium	Cr %	20.000 - 22.000		
Sulphur	S %	0.030 max.		
Molybdenum	Mo %	6.000 - 7.000		
Phosphorus	P %	0.040 max.		
Nickel	Ni %	23.500 - 25.500		
Iron	Fe %	Balance		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	517 min.
			Yield Strength in Mpa	206 min.
			Elongation in %	30 min.
			Reduction of Area in %	-
			Hardness in BHN	-
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
B 688 N08366	ASTM	USA	Plate, Sheet and Strip
B 690 N08366	ASTM	USA	Pipe and Tube
SB-690 N08366	ASME	USA	Pipe and Tube
SB-691 N08366	ASME	USA	Rod, Bar and Wire
SB-688 N08366	ASME	USA	Plate, Sheet and Strip
-	-	-	-
-	-	-	-

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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